

丸棒 SUS304・303・316

| サイズ外径 mm | m 重量 | | 304直棒 | | 304 | 304 | ピーリング | | | 引抜き | | | センタレス | |
|-------------|---------|------|-------|----|------|------|-------|-----|-----|-----|-----|-----|-------|-----|
| | 304・303 | 316 | 未研磨 | 磨き | 酸洗丸棒 | HL丸棒 | 304 | 303 | 316 | 304 | 303 | 316 | 304 | 303 |
| 48 | 14.3 | | | | | | | | | ● | | | | |
| | 14.4 | 14.5 | | | | | ● | ● | ● | | | | | |
| 50 | 15.6 | | | | | | ● | ● | ● | ● | | | ● | |
| | 15.6 | 15.7 | | | | | ● | ● | ● | | | | | |
| 55 | 18.8 | | | | | | ● | ● | ● | ● | | | | |
| | 18.9 | 19.0 | | | | | ● | ● | ● | | | | | |
| 60 | 22.4 | | | | | | ● | ● | ● | ● | | | | |
| | 22.5 | 22.7 | | | | | ● | ● | ● | | | | | |
| 65 | 26.3 | | | | | | ● | ● | ● | ● | | | | |
| | 26.4 | 26.6 | | | | | ● | ● | ● | | | | | |
| 70 | 30.5 | | | | | | ● | ● | ● | ● | | | | |
| | 30.6 | 30.8 | | | | | ● | ● | ● | | | | | |
| 75 | 35.0 | | | | | | ● | ● | ● | ● | | | | |
| | 35.2 | 35.4 | | | | | ● | ● | ● | | | | | |
| 80 | 39.9 | | | | | | ● | ● | ● | ● | | | | |
| | 40.0 | 40.2 | | | | | ● | ● | ● | | | | | |
| 85 | 45.3 | 45.5 | | | | | ● | ● | ● | | | | | |
| 90 | 50.7 | 51.0 | | | | | ● | ● | ● | | | | | |
| 95 | 56.5 | 56.9 | | | | | ● | ● | ● | | | | | |
| 100 | 62.6 | 63.0 | | | | | ● | ● | ● | | | | | |
| 105 | 69.0 | | | | | | ● | | | | | | | |
| 110 | 75.7 | 76.2 | | | | | ● | ● | ● | | | | | |
| 115 | 82.7 | | | | | | ● | | | | | | | |
| 120 | 90.1 | 90.7 | | | | | ● | ● | ● | | | | | |
| 125 | 97.7 | | | | | | ● | | | | | | | |
| 130 | 106 | 107 | | | | | ● | ● | ● | | | | | |
| 135 | 114 | | | | | | ● | | | | | | | |
| 140 | 123 | 124 | | | | | ● | ● | ● | | | | | |
| 145 | 132 | | | | | | ● | | | | | | | |
| 150 | 141 | 142 | | | | | ● | ● | ● | | | | | |
| 155 | 152 | | | | | | ● | | | | | | | |
| 160 | 161 | 162 | | | | | ● | ● | ● | | | | | |
| 170 | 182 | 183 | | | | | ● | ● | ● | | | | | |
| 180 | 204 | 205 | | | | | ● | ● | ● | | | | | |
| 190 | 227 | 229 | | | | | ● | ● | ● | | | | | |
| 200 | 252 | 253 | | | | | ● | ● | ● | | | | | |
| 210 | 277 | | | | | | ● | | | | | | | |
| 220 | 304 | | | | | | ● | | | | | | | |
| 230 | 332 | | | | | | ● | | | | | | | |
| 240 | 362 | | | | | | ● | | | | | | | |
| 250 | 392 | | | | | | ● | | | | | | | |

●直棒長さ：2M、4M ●酸洗、HL丸棒長さ：4M ●ピーリング長さ：4M（一部5M、6Mもあり）
 ●引抜き：4m（一部5M、5.5M、6Mもあり） ●センタレス：SUS304-2M、SUS303-2.1M

外径公差基準表

■単位：mm

| 直棒 | 酸洗丸棒 (JISG4303) | ピーリング | 引抜き (h-9) | センタレス (h-7) |
|---|-----------------|--|--|--|
| 2~ 3 $\begin{smallmatrix} +0 \\ -0.04 \end{smallmatrix}$ | 28以下 ± 0.4 | 25以下 $\begin{smallmatrix} -0 \\ +0.15 \end{smallmatrix}$ | 2~ 7 $\begin{smallmatrix} +0 \\ -0.043 \end{smallmatrix}$ | 2 $\begin{smallmatrix} +0 \\ -0.010 \end{smallmatrix}$ |
| 3~ 6 $\begin{smallmatrix} +0 \\ -0.048 \end{smallmatrix}$ | 28以上 ± 1.5 | 26以上 80以下 $\begin{smallmatrix} -0 \\ +0.25 \end{smallmatrix}$ | 8~10 $\begin{smallmatrix} +0 \\ -0.036 \end{smallmatrix}$ | 3~ 6 $\begin{smallmatrix} +0 \\ -0.012 \end{smallmatrix}$ |
| 6~10 $\begin{smallmatrix} +0 \\ -0.058 \end{smallmatrix}$ | | 85以上126以下 $\begin{smallmatrix} -0 \\ +0.50 \end{smallmatrix}$ | 11~18 $\begin{smallmatrix} +0 \\ -0.043 \end{smallmatrix}$ | 7~10 $\begin{smallmatrix} +0 \\ -0.015 \end{smallmatrix}$ |
| 10~13 $\begin{smallmatrix} +0 \\ -0.07 \end{smallmatrix}$ | | 130以上150以下 $\begin{smallmatrix} -0 \\ +1.00 \end{smallmatrix}$ | 19~30 $\begin{smallmatrix} +0 \\ -0.052 \end{smallmatrix}$ | 11~18 $\begin{smallmatrix} +0 \\ -0.018 \end{smallmatrix}$ |
| | | 155以上400以下 $\begin{smallmatrix} -0 \\ +2.00 \end{smallmatrix}$ | 32~50 $\begin{smallmatrix} +0 \\ -0.062 \end{smallmatrix}$ | 19~30 $\begin{smallmatrix} +0 \\ -0.021 \end{smallmatrix}$ |
| | | | 55~80 $\begin{smallmatrix} +0 \\ -0.074 \end{smallmatrix}$ | 35~50 $\begin{smallmatrix} +0 \\ -0.025 \end{smallmatrix}$ |

(JISG4318)